PROJECT TITLE : SPECIFICATIONS

PERIOD COVERED : DECEMBER 1 1981 - JANUARY 25 1982

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1. FTR Switzerland

1.1. New Specifications

- Tobacco expansion process for the following four types of blend : flue cured, flue cured light, Burley and Swiss.
- Complete file for project "BELTOISE", MAC Muratti Ambassador Extra Mild, for standard export (MAC 009) and for sale in Morocco (MAC 214).
- Packing specifications for 3-cigarette sample packets of MLY Marlboro Lights and MLF 030 Marlboro filter for Sweden.

1.2. Changes in Processing

- Blend ML 022 Marlboro with 3.3% ESTHER instead of 4.7% and 6.0% expanded tobacco instead of 4.1% as from 11 January 1982.
- Modifications in the percentages of expanded stems and tobacco as well as of Burley in nine blends.
- 14 processing specifications were modified in "Reconstituted Tobacco without Pre-Cutting Application".

1.3. Changes in Cigarettes

- New Accu-Ray limits for the four Marlboro cigarettes, as well as MAA Ambassador and MAK Ambassador King Size.

2. PMH-Holland

2.1. Changes in Processing

- Modified percentages of expanded stems, improved stems and normal additions of stems in the blends Armada AR 002/003, Ambassador MA 004/005, Marlboro MB 001 and North Pole NP 001 since January 1, 1982.
- New percentages of expanded stems and improved stems in the standard Marlboro blend ML 017 : 3.3% expanded stems instead of 9.4% improved stems and 6.0% expanded tobacco instead of 4.0% since January 1, 1982.
- Due to capacity problems on Munich's stem line and to drying/shipment/add-back problems with improved stems, PMH will use this tobacco in very small amounts in the future.

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2.2. Changes in Packing

- Price increase of Luxemburg brands.
- Introduction of warnings and smoke numbers on packs in Holland and Belgium.
- Bundle paper replaced by overwrapped display carton on MLF 080 Marlboro sold in the Channel Islands.

3. PMG-Munich/Berlin

3.1. New Specifications

- Packing specifications PMS 091-073-210 for the sale of Philip Morris Super Lights in Gabon, Holland and the Belgian Army.

3.2. Changes in Processing

- From January 1, 1982, introduction of 6% expanded tobacco instead of 4% and of 3.3% improved stems instead of 4.7% in all Marlboro blends : ML 010, 012, 025 and 026.

3.3. Changes in Packing

- Price increase to 3.15 DM per packet of 20 cigarettes, and corresponding modifications for packets sold in vending machines.

4. PMB-Brussels

4.1. Withdrawal of Specifications

- DYK Darcy King Size Filter
- PMF Philip Morris Filter

4.2. Changes in Cigarettes

- Adaptation of non-tobacco material weights and material codes in 12 specifications.

4.3. Changes in Packing

- Warnings and smoke numbers must now be printed on packets sold in Holland and Belgium.

5. Licensees

5.1. Greece

A new, complete file has been issued for Papastratos, Pireaus.

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5.2. Italy

Project specifications have been prepared for project "LOS ANGELES", the diluted MAA/MAK Ambassador cigarettes to be produced at Roverto. As regards the filter to be manufactured by Intertaba, Zola Predosa, a test will be organized to know whether the 24K or 40L filter paper is to be used in this production.

5.3. Hungary

The packing specification MPM 330 Multifilter King Size Soft, Eger production, has been reviewed.

5.4. Czechoslovakia

The Rok Roy King Size Specifications have been updated. As regards the packet, the price as well as a warning will be printed on the label.

5.5. Finland

A new packing specification for MLW 300 Marlboro Lights Hinge Lid, for sale in Finland, has been prepared.

6. Material Specifications

6.1. An MPP and QC co-ordination meeting took place in Neuchâtel on December 3, 1981.

6.2. The following material specifications were submitted to PME suppliers :

- Meerschaum (part of PFM 036) to Baumgartner, Switzerland
- Tipping paper Korkopor Z/3/30 (TP 111, MLB-UK) to Benkert, Germany
- Cigarette paper verge 1105 A (MLK-DB) to Mauduit, France
- Cigarette paper verge 753-bis (MER-DB) to Mauduit, France
- Tow 3.3/44'000 Y (PFM 045) to Eastman Chemical.

6.3. The following material specifications were distributed to the file holders :

- Carbon dioxide "40", No 10.9801
- Aqueous ammonia, No 10.0560

7. PME Methods

7.1. Method No 215 "Nicotine-Dosing in Cambridge Filter Extracts in mg Nicotine/Cigarette - Reference Method".

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8. Standard Recipes

8.1. New Recipe : MAG-AC No 12.2036 for project "COLORADO".

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AMK/jud/JANUARY 27, 1982

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